

00000000

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 09, 2005
11:26 am

Work Order No	: 0024003	Department Code:	
Project Name	: pB67-43001-219 ✓	Burden Flags	: NNNNNNNN
Project For	: WK538	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: pB67-43001-219	Invoice Number	:
Description	: Angled Male Eye	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: 20	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 08-09-05		
Est Finish Date	: 09-28-05	Est Margin	: 0.000%
Act Finish Date	:	Actual Margin	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
=====					
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
=====					
Burden :	0.00	0.00	0.00		
=====					
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: 12 Date: 05/08/17

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

5/38

DART AEROSPACE LTD	Work Order:	24003
Description: Angled Male Eye	Part Number:	B67-43001-219
Dwg: B67-43001 Rev. B page 18	Qty:	20
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HA	05.08.12	20
2	MV	Cut blanks: 2.00" x 2.00" x 1.250" long Material: 6061-T6 Bar (QQ-A-200/8) (M6061T6B2.000x02.000) Identify for B67-43001-219 Batch: <u>M17124</u>	gml	05/08/14	20
3	MV	Machine as per Folio FA543 and Dwg B67-43001 Identify as B67-43001-219 Dwg Rev <u>B</u> Folio Rev <u>B</u>	gml	05/08/14	20
4	QC2	Inspect parts as they come off the CNC machine	gml	05/08/14	20
5	QC8	Second check	EE	05.08.14	20
6	MV	Deburr	gml	05/08/14	20
7	ST	Identify and Stock	DL	05/08/15	20
8	AC	Cost / part: <u>10.19</u>	AP	05/08/17	20
9	DC	Close W/O <u>16.15</u> Inspect Level 21	Q	05/08/16	20

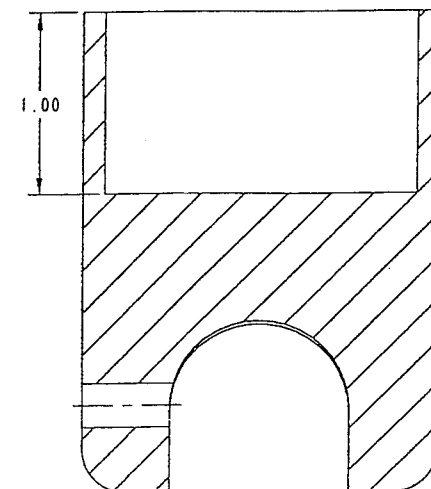
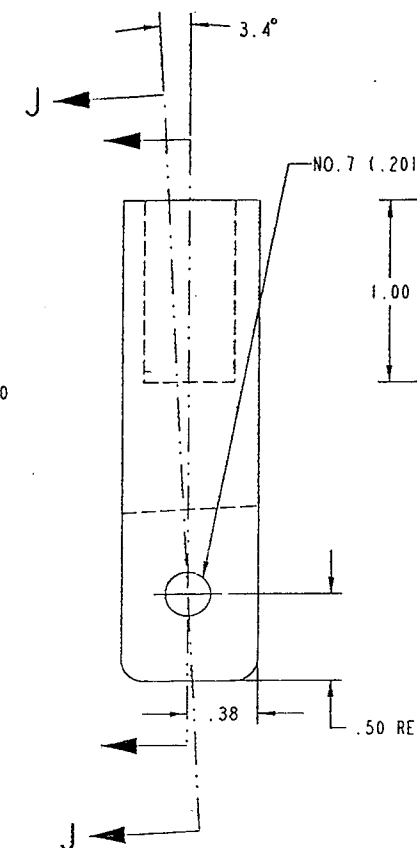
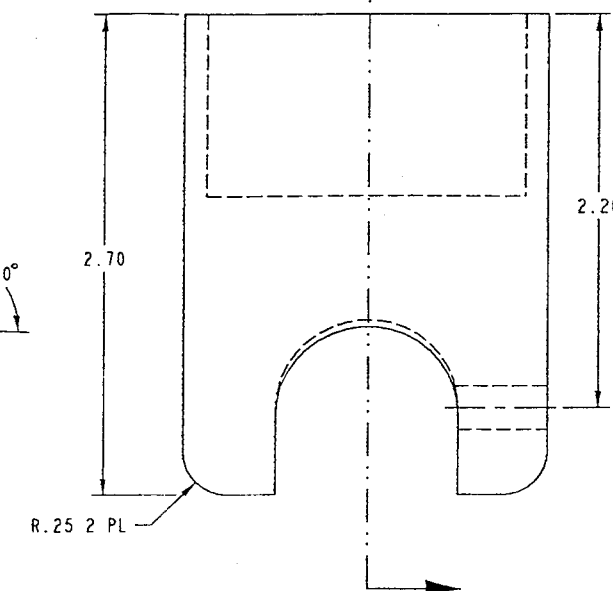
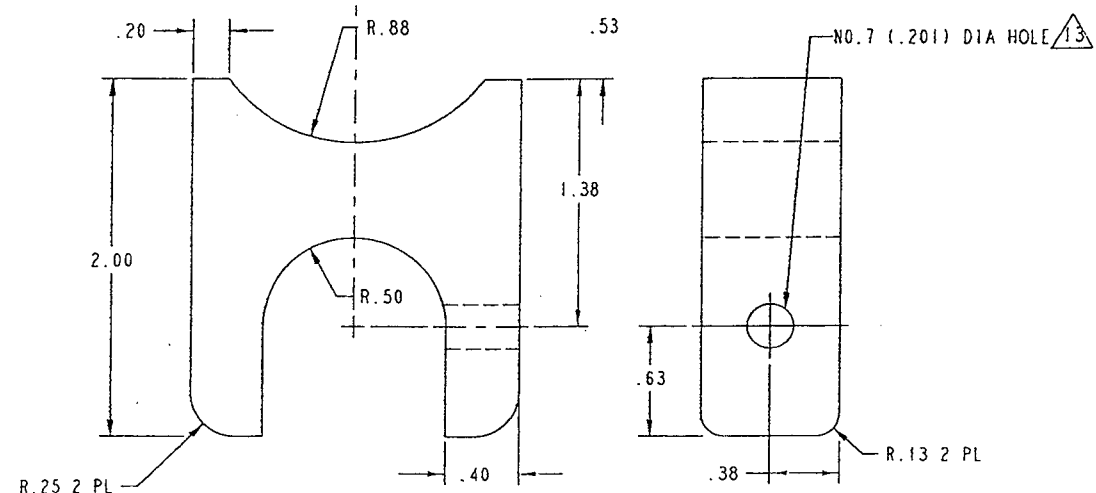
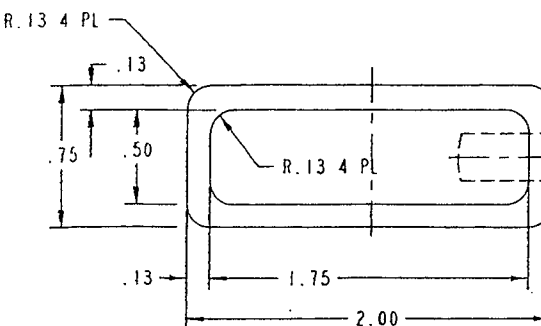
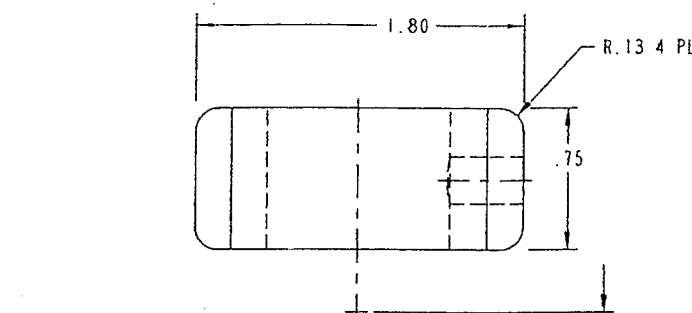
Rev	Date	Change	Revised By	Approved
A	05.07.13	New issue	KJ/JLM	

RELEASED
05-07-14

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WITHOUT NOTICE

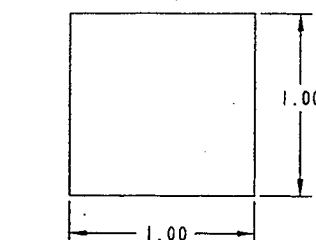
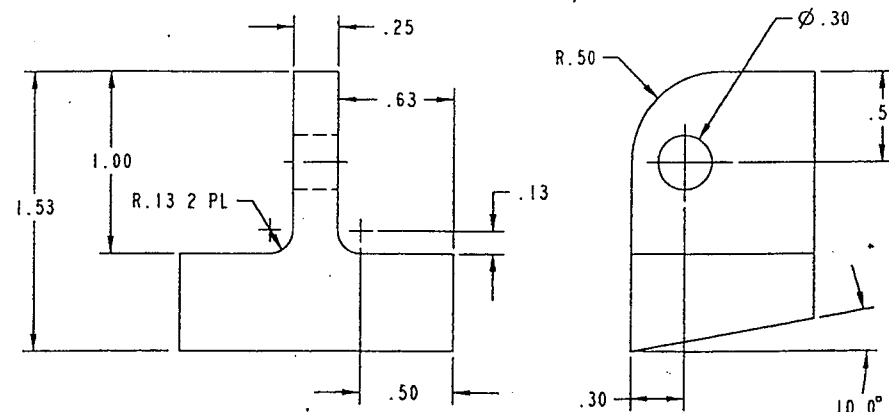
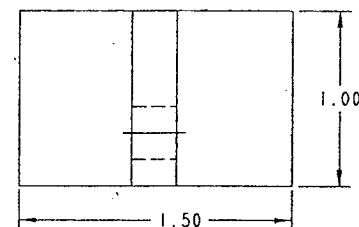
WORK ORDER

NO. 24003

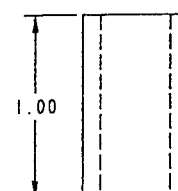


① -217 CONTOURED DETENT CLIP
JLM
MATL: 6061-T6, QQ-A-200/8
SCALE 2.000
REPLACED BY
D3440-5

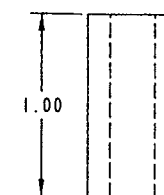
① -221 DETENT CLIP
JLM
MATL: 6061-T6, QQ-A-200/8
SCALE 2.000
REPLACED BY
D3440-1



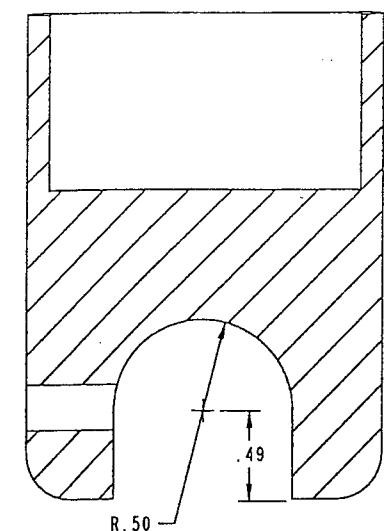
② -223 SQUARE CAP
MATL: .125 THK, 6061-T6
WW-T-700/6
SCALE 2.000



④ -227 BUSHING
MATL: .563 OD X .094 WALL, 6061-T6
WW-T-700/6
SCALE 2.000



⑧ -225 BUSHING
MATL: .500 OD X .125 WALL, 6061-T6
WW-T-700/6
SCALE 2.000



① -219 ANGLED MALE EYE
JLM
MATL: 6061-T6, QQ-A-200/8
SCALE 2.000

SECTION J-J
SCALE 2.000

PREMIER AVIATION, INC.
2621 Aviation Parkway, Grand Prairie, Texas 75052
SIZE CODE IDENT NO. DPG NO. REV.
D OSUV8 B67-43001 B
SCALE: WT: SHEET 18 OF 45

ORIGINAL